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Erodierprozess

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Exeron HSC 600 en 1080p**Sinker EDM exeron S312** Exeron EDM312 CNC EDM Machine @ MACH 2014

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Exeron EDM 314 Test Cut*Exeron EDM 313 - Erowa ERD 150L*  
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EDM 312 MF 30: Traverse paths X x Y  
x Z: 450 x 300 x 300 mm: Work table:

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820 x 400 mm: Work tank: 900 x 520 mm: Distance table/quill min./max. 150/450 mm: Electrode weight max. 30/150 kg: Workpiece weight max. 800 kg: Filling height work tank: 300 mm: Dimensions, total W x D x H: 1950 x 1800 x 2500 mm: Generator current: 60 A: Mains supply: 400 ...

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EDM 312 MF 30: Verfahrwege X x Y x  
Z: 450 x 300 x 300 mm: Arbeitstisch:

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820 x 400 mm: Arbeitsbehälter: 900 x  
520 mm: Abstand Tisch/Pinole  
min./max. 150/450 mm:  
Elektrodenmasse max. 30/150 kg:  
Werkstückmasse max. 800 kg:  
Füllhöhe Arbeitsbecken: 295 mm:  
Abmessungen gesamt B x T x H: 2  
160 x 2 000 x 2 610 mm:  
Generatorstrom: 60 A ...

*EDM 312 | exeron - EDM + HSC  
Werkzeugmaschinen*

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## *EDM-Line | exeron - EDM + HSC Werkzeugmaschinen*

The exeron model range today encompasses mechanical engineering and peripherals from the areas of spark erosion (EDM line), high-speed cutting (HSC line) and precision milling using linear direct drives (HSC-MP line). This portfolio is supplemented with networked turnkey solutions comprising milling and eroding machines as well as adequate automation and comprehensive software concepts ...

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EDM 313 MF 30: Traverse paths X x Y x Z: 620 x 420 x 400 mm: Work table: 1000 x 600 mm: Work tank: 1070 x 670 mm: Distance table/quill min./max. 150/550 mm: Electrode weight max. 50/250 kg: Workpiece weight max. 1500 kg: Filling height work tank: 400 mm: Dimensions, total W x D x H: 2316 x 2430 x 2560 mm: Generator current: 60 A: Mains supply ...

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## *Werkzeugmaschinen*

EDM 310 MF 30: Traverse paths X x Y  
x Z: 350 x 270 x 270 mm: Work table:  
550 x 350 mm: Work tank: 770 x 520  
mm: Distance table/quill min./max.  
130/400 mm: Electrode weight max.  
25 kg: Workpiece weight max. 500 kg:  
Filling height work tank: 300 mm:  
Dimensions, total W x D x H: 1812 x  
1650 x 2290 mm: Generator current:  
60 A: Mains supply: 400 V ...

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1150 x 850 mm: Work tank: 1200 x  
900 mm: Distance table/quill min./max.  
250/700 mm: Electrode weight max.  
50/500 kg: Workpiece weight max.  
3000 kg: Filling height work tank: 500  
mm: Dimensions, total W x D x H:  
2200 x 3416 x 3100 mm: Generator  
current: 60 A: Mains supply ...

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This applications-oriented book  
describes the construction of an  
injection mould from the ground up.  
Included are explanations of the  
individual types of tools, components,  
and technical terms; design  
procedures; techniques, tips, and  
tricks in the construction of an injection

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mould; and pros and cons of various solutions. Based on a plastic part ("bowl with lid") specially developed for this book, easily understandable text and many illustrative pictures and drawings provide the necessary knowledge for practical implementation. Step by step, the plastic part is modified and enhanced. The technologies and designs that are additionally needed for an injection mould are described by engineering drawings. Maintenance and repair, and essential manufacturing techniques are also discussed. Now in full color, this second edition builds on the success of the first, with updates and small corrections throughout, as well as a new expanded section covering the process chain.

This book has been written specifically

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for candidates sitting the oral part of the FRCS (Tr & Orth) examination. It presents a selection of questions arising from common clinical scenarios along with detailed model answers. The emphasis is on current concepts, evidence-based medicine and major exam topics. Edited by the team behind the successful Candidate's Guide to the FRCS (Tr & Orth) Examination, the book is structured according to the four major sections of the examination; adult elective orthopaedics, trauma, children's/hands and upper limb and applied basic science. An introductory section gives general exam guidance and end section covers common diagrams that you may be asked to draw out. Each chapter is written by a recent (successful) examination candidate and the style of each reflects the

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author's experience and their opinions on the best tactics for first-time success. If you are facing the FRCS (Tr & Orth) you need this book.

Written by the staff of the Adobe After Effects product team, this book is the fastest, easiest way to learn and master Adobe After Effects and have it up and working in hours. The CD contains movies, clips, images, sounds, and type used in tutorial files.

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Focuses on the grammar required at Pre-Intermediate level (CEF level A2) \*

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\* Authentic examples of real English, taken from the Collins Corpus \*

Includes line drawings which illustrate

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key concepts \* Clear structure and presentation of language \* Plenty of room to write in \* Full answer key included \* Ideal for self-study or for use in the classroom

In 1995, Neil Altman did what few psychoanalysts did or even dared to do: He brought the theory and practice of psychoanalysis out of the cozy confines of the consulting room and into the realms of the marginalized, to the very individuals whom this theory and practice often overlooked. In doing so, he brought together psychoanalytic and social theory, and examined how divisions of race, class and culture reflect and influence splits in the developing self, more often than not leading to a negative self image of the "other" in an increasingly polarized society. Much like the original, this

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second edition of *The Analyst in the Inner City* opens up with updated, detailed clinical vignettes and case presentations, which illustrate the challenges of working within this clinical milieu. Altman greatly expands his section on race, both in the psychoanalytic and the larger social world, including a focus on "whiteness" which, he argues, is socially constructed in relation to "blackness." However, he admits the inadequacy of such categorizations and proffers a more fluid view of the structure of race. A brand new section, "Thinking Systemically and Psychoanalytically at the Same Time," examines the impact of the socio-political context in which psychotherapy takes place, whether local or global, on the clinical work itself and the socio-economic categories of its patients, and vice-

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versa. Topics in this section include the APA's relationship to CIA interrogation practices, group dynamics in child and adolescent psychotherapeutic interventions, and psychoanalytic views on suicide bombing. Ranging from the day-to-day work in a public clinic in the South Bronx to considerations of global events far outside the clinic's doors (but closer than one might think), this book is a timely revision of a groundbreaking work in psychoanalytic literature, expanding the import of psychoanalysis from the centers of analytical thought to the margins of clinical need.

The tutorial reviews the desktop publishing program's features and demonstrates the production of flyers, letterhead, guidebooks, newsletters,

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catalogs, and Web pages

A laugh-out-loud look at the epic fails and crazy triumphs of senior citizens on social media 'What channel is Netflix on?' Modern technology can be daunting, especially if you're a silver surfer. How are you supposed to remember your wifi password when you can't even remember where you left your glasses? Whether you're struggling with social media or wrestling with your word processor, you'll find plenty to laugh about in the browser blunders and phone fails of Instagram.

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